TF-METAL

Deviation Authorization

DA #

Start Date: _____   **End Date:** _____   **No. of Pieces** _____   **Date Initiated:** _____

90 Calendar Day Max)

Supplier Information

Supplier:		Proposed 1st Shipment Date	
Supplier Location:		Requested FAU Response Date	
Plants Affected		Name of person completing Deviation Request	
Programs Affected		E-mail Address	
Proposed 1st Shipment Date			

Part Information

| Component / Assy Part Number | | Component / Assy Part Name | |
| Component / Assy Rev | | | |

Deviation Request Reason

1	Parts do not meet engineering drawing specifications		6	Machine Change	X All Applicable
2	Use parts for saleable vehicles prior to PPAP approval		7	Jig/Tool Change	
3	Material Change		8	Die/Mold Change	
4	Manufacturing Method Change		9	Inspection Method Change	
5	Manufacturing Process Order Change		10	Other:	

T (temp deviation)	**T**

Detailed Description of Requested Change. Including Sketch/Photos if Necessary and WHY change is being requested: (completed by requesting party)

Comments / Special Instructions

TF Metal U.S.A. Quality Confirmation Requirements

Revised Control Plan		Limit Sample		Gage Study	X All Applicable
Revised PFMEA		Copy of Current Drawing		Process Capability Results	
Sample Parts		Inspection Data		Production Trial Parts	
Product/Quality Engineering Function Test - Start Date				MP Effective Date	

Comments:

Quality Confirmation Requirements:	TF Metal U.S.A. Requirements Issuer / Date	TF Metal U.S.A. Approval of Requirements / Date

Deviation Approval

TF Metal U.S.A. **QUALITY** Judgment (circle one) Pass Fail	TF Metal U.S.A. Reviewed by / Date	TF Metal U.S.A. Approval / Date
FAU **Engineering** Judgment (circle one) Pass Fail	TF Metal U.S.A. Reviewed by / Date	TF Metal U.S.A. Approval / Date
Temporary Deviation, (maximum term for temp. deviation)	Earliest allowed date of deviation delivery.	Last allowed date of deviation delivery.
Reason for rejection: *(If the judgment is "FAIL" explanation must be communicated.)*		

Supplier to ensure this section is complete

TF Metal U.S.A. use only